

IBERMACH Transfer (2017)

Circular transfer machine with 8 work stations, 7 work units + 1 loading and unloading unit.

1st unit: 2 numerically controlled axes (X, Z) and one positionable and mechanically fixed (Y). BT50 6000RPM CONE AND 15KW HEAD (previously used for milling).

2nd unit: 1 axis controlled numerically (Z) and 2 axes that can be positioned and mechanically fixed. (X Y). 6000RPM AND 7.5KW HEAD (previously used to drill with a three-output OMG head).

3rd unit: 1 numerically controlled axis (Z) and 2 positionable and mechanically fixed axes. (X Y). 6000RPM AND 7.5KW HEAD (Previously used for boring).

4th unit: 1 numerically controlled axis (Z) and 2 positionable and mechanically fixed axes. (X Y). 6000RPM AND 7.5KW HEAD (Used to thread with an OMG head with three outputs).

5th unit: 2 axes controlled in an inclined unit. 6000RPM AND 7.5KW HEAD.

6th unit: 3 axes controlled in an inclined unit. 6000RPM AND 7.5KW HEAD.

7th unit: 3 axes controlled in one unit (XYZ). 6000RPM AND 7.5KW SPINDLE.