

Closing (T)	2000
Opening (T) brut	107 ( 427cm <sup>2</sup> )
Opening (T) max	400
Réaction parallèle (T) max	400*
Réaction parallèle (T/bar)	3,2
Stroke cylinder parallèle(mm)	150
Diamètre cylinder parallèle(mm)	320
Pressure by cylinder parallèle(bar)	155
Sise platen (m)	3 x 2,5
Weight max mold (T)	50
Weight max mold platen mobil(T)	25
Heating	Oil
Number heating Zone	8
Opening maximum(m)	3
Stoke platen mobil(m)	2
Dead light (*1)	1
Size between the column	3

Fast closing (m/min)	30
Work closing (mm/s)	1 à 30
Opening slow (mm/s)	2 à 16
Opening fast (m/min)	30
Ejection Hydraulic (bar)	200
Work Pressiure (bar)	267
Power instal (KW)	130
Pressure auxiliary (bar)	200
Flow auxiliary (L/min)	60
Nb Auxiliary fix platen	3+EJ
Nb Auxiliary fix mobil	3+EJ

Type Block	Sistema K 160R
nb et Force block	1 x 70 T
	39
group hydraulic	
Nb motor et power	2x55 kw
Type pomp	QX53-063
Flow fix/variable	Fixe
Volume oil Accumulator BP	600l
Volume Azote	V0=600L
Pressure Initiale P0	170
Pressure min P1	265
Pressure Max P2	315