

Chapter 1 Outline of Machine

1.1 Names of each component

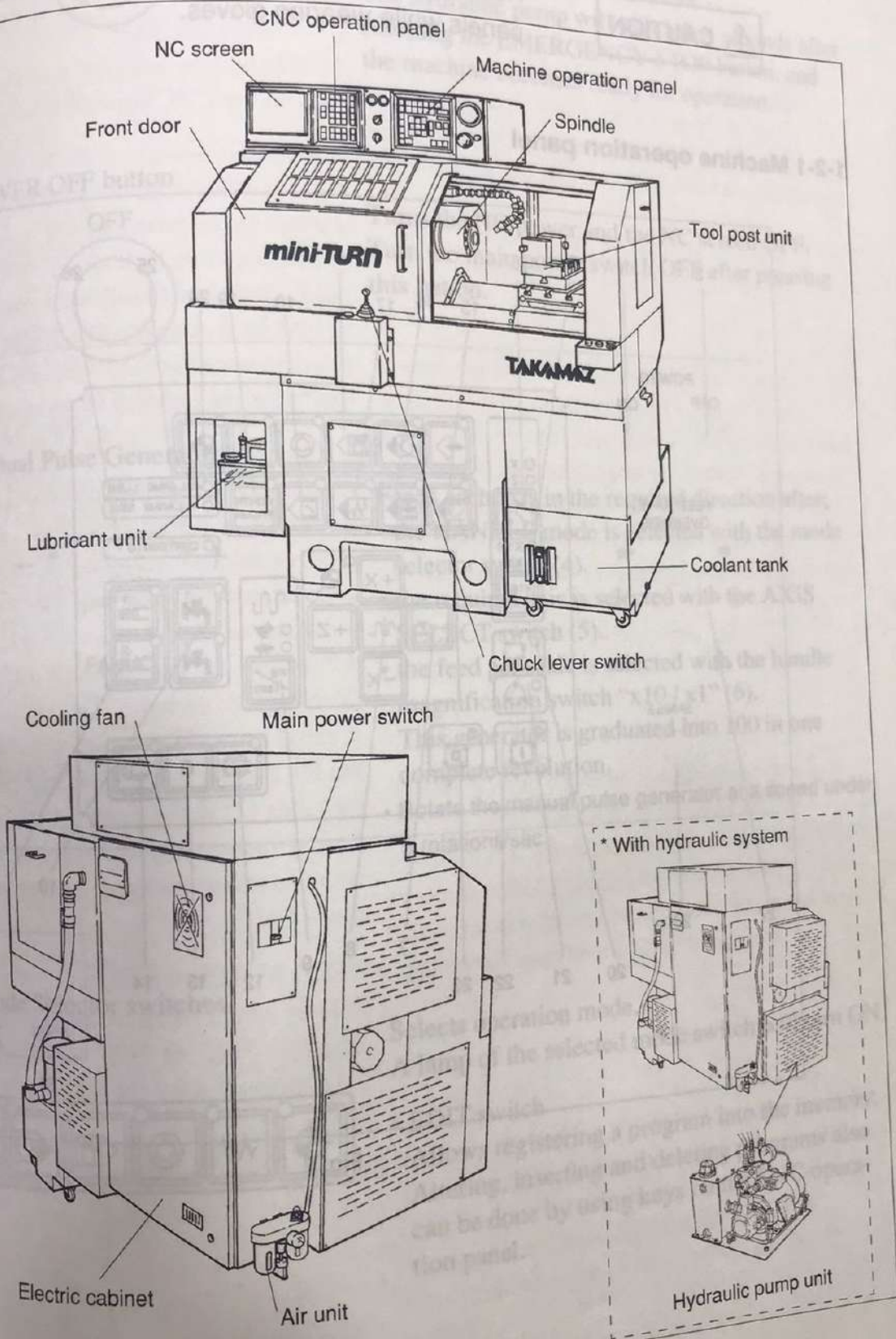


Fig. 1

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Chapter 2 Machine Specifications

2-1 Standard specifications

Item		Unit	Specifications
Capacity	Optimum. turning dia.	mm	ø40 x 40
	Swing over bed	mm	ø170
	Max. bar dia.	mm	ø26
	Collet dia.	mm	ø26
	Chuck size	inch	5
Spindle	Spindle nose		Flat type
	Spindle hole through dia.	mm	ø36
	Spindle speed	min ⁻¹	250 ~ 4,500
	Spindle bearing I.D.	mm	ø65
Tool post	Type		Horizontal linear
	Max. tool size	mm	16 sq., ø25
	Max. stroke	mm	X: 200, Z: 200
	Rapid traverse	m/min.	X: 10, Z: 16
Motor	Spindle motor	kW	AC 2.2/3.7 (inverter)
	Hydraulic motor	kW	AC 0.75 (for hydraulic system)
	Coolant motor	kW	AC 0.25
Size	Spindle center height	mm	1000
	L x W x H	mm	1,300 x 1,050 x 1,435 (with air system) 1,490 x 1,050 x 1,435 (with hydraulic system)
	Machine weight	kg	1,080 (with air system)
Total power capacity		kVA	8
Controller			TAKAMAZ FANUC 21T-B

* The machine weight differs depending on the specifications.

* The total power capacity differs depending on the specifications.

2-5 Installation space

Installation space should comply with the following:

- There is enough room to open/close the doors.
 - There is enough room to supply oil and discharge chips.
 - Workpieces can be mounted/removed without hindrance.
- * Required installation space may change slightly according to optional accessories and/or a destination of the machine.

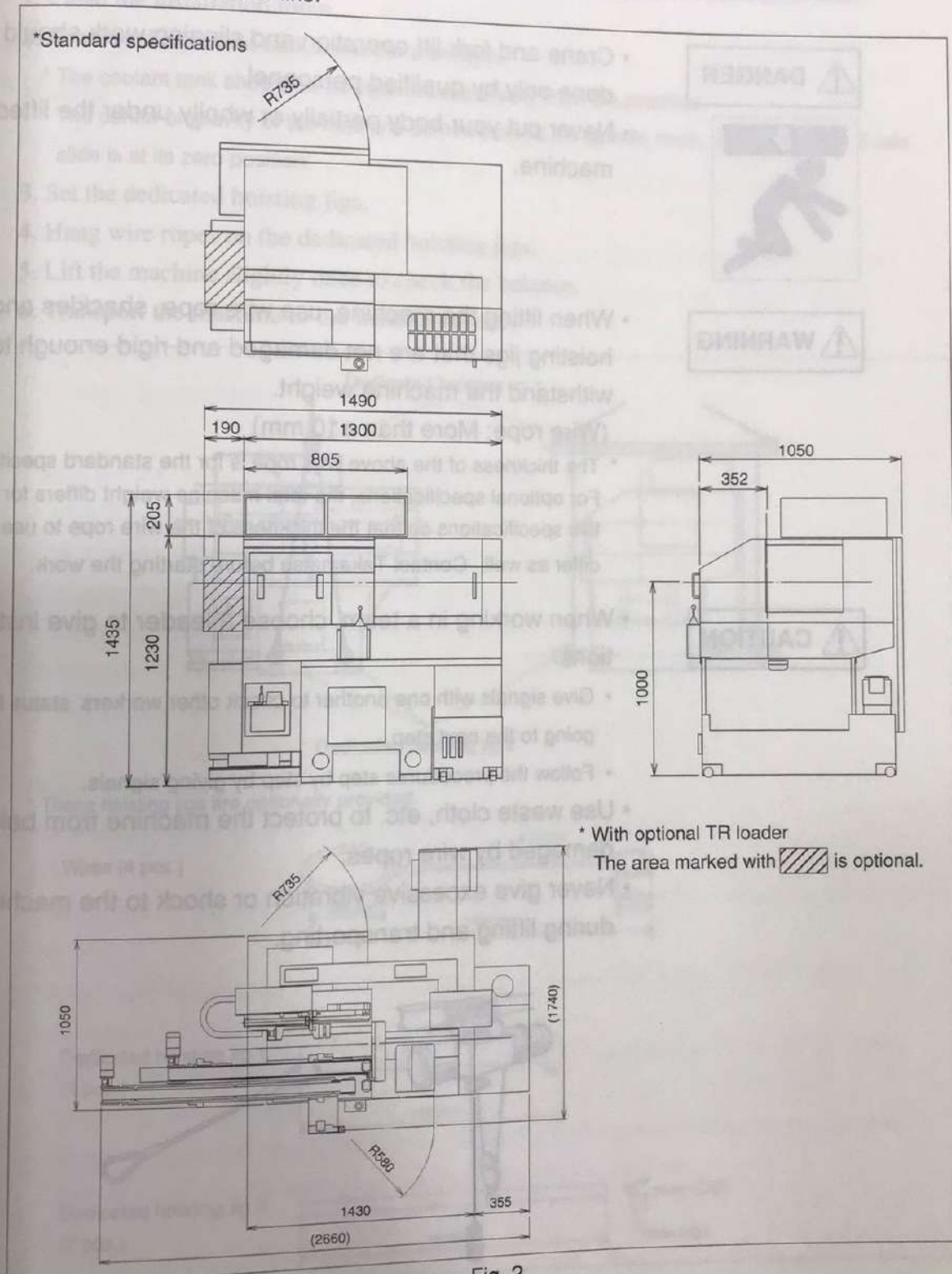


Fig. 2

Use clean and dry compressed air.

When the air source is jointly used with other facilities, care should be exercised so that the pressure does not become low.

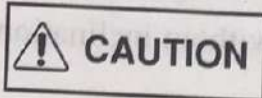
Pressure: 0.5 MPa

2-4 Electrical wiring

Prepare the primary power and cables as described below on your side.

- Supply voltage

Within 200/220 V \pm 10%, 3-phase, within 50/60 Hz \pm 2 Hz



If normal voltage is not supplied, the machine may not operate correctly.

Be sure to measure voltage with a tester. When voltage fluctuation exceeds \pm 10%, provide a voltage stabilizer.

- Cables (to the main power breaker from the primary power source in the factory)

Cable thickness: More than 5.5 mm² (in the case of single-wire cables)

Total power capacity: 8 kVA \cdot 30 A

Spindle motor	2.2/3.7 kW
Electric cabinet	0.9 kVA
Hydraulic pump motor	0.75 kW
Coolant pump motor	0.25 kW
Lubricant pump motor	0.004 kW
X-/Z-axis servo motor	1.8 kVA

- Grounding

Comply with the electrical rules and regulations on grounding prescribed in your country.

Grounding resistance: Below 100 Ω

Grounding cable: More than 5.5 mm² (in the case of single-wire cables)

* For the optional specifications, the electric cables (power cable and grounding cable) to use may be different in thickness. Contact Takamatsu before connecting the electric cables.